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D212-1024-013
Job Sheet 196988



Part No: D212-1024-013

Job Qty: 2 pcs

Part Name: Bell Medium Main Rotor Tie Down - Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Due Date: 7/5/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16.06.06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	7/5/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	JUL 17 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S198766

Part: D212 - 1024 - 013

Job No: 196988

Serial No/Batch: S198766

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH16 - 24 Issue 16/07/13, EASA ST

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	2 pcs	7/5/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	Smb
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
270	Packaging 3-1 - Stock - B4B	2 pcs	7/5/19	0.00 0.00	Packaging 3 - 1 - B4B	JUL 19 2019
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	JUL 19 2019
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	Smb
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
275	DC - 1 - B4B	2 pcs	7/5/19	0.00 0.00	DC - 1 - B4B	JUL 19 2019
					DC - 2 - B4B	
280	QC 21 - FG	2 pcs	7/5/19	0.00 0.00	QC 21 - FG - 21	JUL 19 2019
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 270 - (Identify as per dwg & Stock Location: <u>FC 124</u>) Identify and pack for shipping as per PPP D212-1024-013 275 - (Document Control) Photocopy bluefile and create labels as per PPP D212-1024-013 CHG001 280 - (QC21- Final Inspection - Work Order Release)						

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5312-1	Tie Down Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	6147963
MS24693-274B	Screw	6 pcs (3 ea)	110-Packaging 1 - Pick Kit	5041089
MS24693-275B	Screw	6 pcs (3 ea)	110-Packaging 1 - Pick Kit	FM139820.70

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5312-1	2	4	0
	MS24693-274B	6	33	0
	MS24693-275B	6	33	0

Part Specifications

Specifications could not be found.

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5. PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D212-1024-011	Main Rotor Tie Down
	X	D212-1024-013	Fixed Provisions
1	1	D5312-1	Tie Down Bracket
1		D5344-041	Tie Down Assembly
1		*D5339-1	*Carabiner Clip
1		*D5340-1	*Tennis Ball
1		*D5341-1	*Nylon Rope
1		*D5342-1	*Rope Clamp
1		*D5343-1	*Long Hook
3	3	MS24693-274B	Screw
3	3	MS24693-275B	Screw

*Included in D5344-041